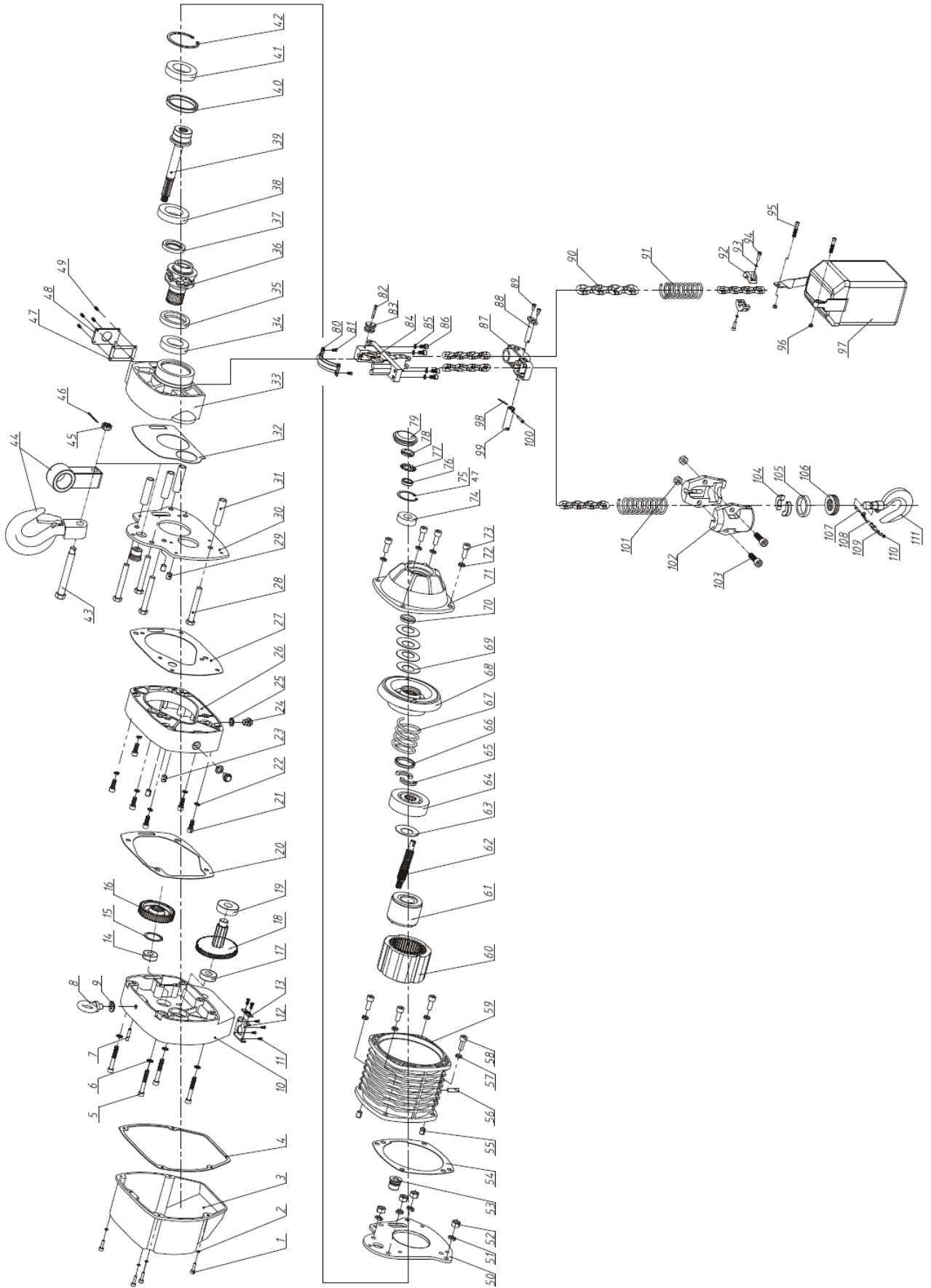


3.4 Structure of electric chain hoist and its parts' details



ELECTRIC CHAIN HOIST

S/N	PART NAME	QTY	REMARK	S/N	PART NAME	QTY	REMARK
1	Hexagonal circular bolt	4		36	Chain wheel	1	
2	Spring gasket	4		37	Oilseal	1	
3	Gearbox base cover	1		38	Deep groove ball bearing	1	
4	Gasket of gearbox base	1		39	Outpatshaft assembly	1	
5	Hexagonal circular bolt	4		40	Bearing fixed ring	1	
6	Serrated gasket	4		41	Deep groove ball bearing	1	
7	Gearbox base cover pin	1		42	Internal circlip	1	
8	Lifting eyebolt	1		43	Hexagonal bolt	1	
9	Linting eyebolt gasket	1		44	Ring	1	Matched by choose
10	Gearbox	1			Up hook assembly	1	
11	Notch countersink bolt	6		45	Slotted hex nuts	1	
12	Wiring fixing ring	1		46	Cotter pin	1	
13	Wiring fixing ring fittings	1		47	Side cover gasket	1	
14	Deep groove ball bearing	1		48	Side cover	1	
15	Washer on shaft	1		49	Hexagonal circular bolt	4	
16	Output gear	1		50	Base plate of motor	1	
17	Deep groove ball bearing	1		51	Spring gasket	4	
18	Gear-gear shaft	1		52	Nut	4	
19	Deep groove ball bearing	1		53	Bushing	2	
20	Gearbox gasket	1		54	Motor case gasket	1	
21	Hexagonal circular bolt	6		55	Fitting pin	2	
22	Wpring gasket	6		56	Hexagonal awl bolt	1	
23	Elastic cylindrical pin	2		57	Spring gasket	4	
24	Hex bolt	2		58	Hexagonal circular bolt	4	
25	Hex bolt gasket	2		59	Motor case	1	
26	Middle pieces	1		60	Motor stator	1	
27	Middle pieces gasket	1		61	Motor rotor	1	
28	Panel bolts	4		62	Motor axle	1	
29	Fitting pin	2		63	Disc spring	1	Big
30	Gearbox base plate	1		64	Guide block	1	
31	Connection joint	4		65	Two-piece ring	2	
32	Connection box gasket	1		66	Fixing ring	1	
33	Connection box	1		67	Brake spring	1	
34	Deepgrooce ball bearing	1		68	Brake assembly	1	
35	Oil seal	1		69	Disc spring	4	Small

ELECTRIC CHAIN HOIST

S/N	PART NAME	QTY	REMARK	S/N	PART NAME	QTY	REMARK
70	Rotor gasket	1		105	Hook fixing ring	1	
71	End cover of motor	1		106	Monodirectional ball bearing	1	
72	Spring gasket	4		107	Croaa receea head acrew	1	
73	Hexagonal circular bolt	4		108	Hook spring	1	
74	Deep groove ball bearing	1		109	Safety piece	1	
75	Internal circlip	1		110	Hexagonal nut	1	
76	Upper gaaket of the aprege	1		111	Bottom hook	1	
77	Locking piece	1					
78	Screw cap	1					
79	Rubber cover	1					
80	Guide sheet iron	1					
81	Notch countersink bolt	2					
82	Pulley axle	1					
83	Guide pulley	1					
84	Chain guide	1					
85	Spring gasket	4					
86	Hexagonal circula bolt	4					
87	Guide bracket assembly	1					
88	Stop pin assembly	1					
89	Hexagonal circular bolt	2					
90	Chain	7pcs					
91	Limit spring	2					
92	Chain limit ring	2					
93	Spring gasket	2					
94	Hexagonal circular bolt	2					
95	Hexagonal circular bolt	2					
96	Hexagonal Nut	2					
97	Chain bag assembly	1					
98	Cotter pin	1					
99	Connection a haft of limit a witch	1					
100	Pin roll	1					
101	Hexagonal Nut	2					
102	Sing le back-hooking caae	1					
103	Hexagonal circular bolt	2					
104	Hook Two-piece Ring	7pairs					